



- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize
 to fit your needs

www.geka.es

Distributor:

Microcrop

Ironworker - one cylinder punching machine with 3 work stations:

- punching
- shear for flat bars
- angle cutting

Excellent cutting quality on the shearing of flat bar station

MICROCROP 36	
SHEAR FOR FLAT BARS	
Shearing capacity	350x6 / 200x13 mm
Length of blades	356 mm
Cut of an L -leg at 45°	70 mm
Working height	980 mm
SHEAR FOR SECTION IRON	
L at 90 °	80x80x8
L at 45°	50x50x6
Round bar Ø	35 mm*
Square bar ☑	30 mm*
NOTCHING	
Plate thickness	8 Kn
Angle of	Ø 60
Depth	53 mm
Width	36 mm
PUNCHING	
Punching Power	360 Kn
Maximum Capacity	Ø 27x10 mm
Gap	170 mm
Working height	980 mm





Microcrop

Flat bars cutting station



Angle cutting station

Adjustable Gap on L blades Safety protection



L cut up to 80x80x8 mm without any waste of material or burrs Material clamping guide

Punching station



Monoblock body and sandwich structure



Blade-holder Adjustment



Punching Ø28x10 mm Quick change punch Off-set punches available for small angles Safety protection



Adjustable Stripper

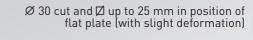


Accurate positioning table with removable front for Lpunching, leg down

Manual selector switch / electrical limit switch

"Inching" selector switch

Easily removable door to access hydraulic unit





Shearing of flat plate up to 200x13 mm Shearing of an L-leg at 45°



Material clamping guide



Adjustable play between flatbar blades



End switches for travel setting

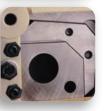


Optional equipment

Punching equipment up to \varnothing 36 x 8 mm in thickness



Blades for \varnothing cut minimum deformation



Rectangular notching



"Touch & Cut" length stop

