

www.geka.es

Minicrop

Ironworker - one cylinder punching machine with 4 work stations:

- Punching
- Notching
- Shear for flat bars shear L profiles
- Cutting of \emptyset and ∇ bars

MINICROP

Shear for flat bars	300x10 mm 200x13 mm
Punching	\emptyset 27x13 mm
Shears for section iron L at 90°	80x80x8 mm 60x50x7 mm
Rectangular notching	



- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs

www.geka.es

Distributor

Punching station

-  Monoblock body and sandwich structure
-  Blade-holder Adjustment
-  Punching \varnothing 27x13 mm Quick change punch
-  Adjustable Stripper
-  Accurate positioning table with removable front for L-punching, leg down
-  Goose neck die-holder for punching of L and I sections in legs and web

Manual selector switch / electrical limit switch

"Inching" selector switch

Easily removable door to access hydraulic unit



Angle cutting station

Angle shearing without loss of material.
Wide range of openings for \varnothing and \square



L cut up to 80x80x8 mm without any waste of material or bars
Material clamping guide



Notching station

Rectangular notching with table.
This station can also be used for tube notching, triangular notching, etc.



End switches for travel setting



Flat bars cutting station

Shearing of flat plate up to 300x10 mm
Shearing of an L-leg at 45°



Material clamping guide



Guided table for flatshearing



Adjustable play between flatbar blades

