

www.geka.es

- World leader in punching and shearing solutions
- Worldwide distribution network
- Proven quality, design and craftsmanship
- Continuous innovation
- Complete after sales service
- Great versatility that includes the highest range in accessories and optional equipments in the market
- The only machine fully produced and manufactured in the European Union
- All GEKA machines are special order. GEKA is the only ironworker that you can customize to fit your needs

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Distributor

Bendicrop

Metal fabricators and construction companies often have to perform simple bending operations. **GEKA** has developed the **BENDICROP** model which, in addition to the cutting, punching and notching stations L, Ø, ▧, ▨, holds a permanently fitted bending station with a capacity of up to 100x10 mm. Furthermore, it is fitted with a system to reduce deformation when shearing flat bars.

The **BENDICROP** model is provided with an automatic length stop and is delivered with two V-shaped bending dies of 40 and 70 mm.

BENDICROP 50	
SHEAR FOR FLAT BARS	
Shearing capacity	350x10 [2°] / 350x15 mm [5°]
Length of blades	356 mm
Cut of an L -leg at 45°	70 mm
Working height	810 mm
SHEAR FOR SECTION IRON	
L at 90 °	80x80x8 mm
L at 45°	-
Round bar Ø	35 mm
Square bar ▧	30 mm
NOTCHING	
Plate thickness	10 mm
Angle of	100 mm
Depth	90 mm
Width	42 mm
PUNCHING	
Punching power	500 Kn
Maximum capacity	Ø31x12 / Ø28x13 mm
Throat	177 mm
Working height	973 mm
BENDING ATTACHMENT	
Maximum capacity	100x10 mm



Angle cutting station



L cut up to 80x80x8 mm without any waste of material or bars
Material clamping guide



Angle shearing without loss of material. Wide range of openings for \varnothing and \square

Bending station



Permanent bending station is compliant with EU standards

Punching station



Monoblock body and sandwich structure



Blade-holder adjustment



Punching $\varnothing 31 \times 12$ mm
Quick change punch



Adjustable stripper



Accurate positioning table with removable front for L punching, leg down



Gooseneck die-holder for punching of L and \square sections in legs and web

Flat bars cutting station

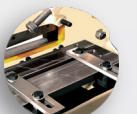
Shearing of flat bars up to 350x15 mm.
Shearing of an L-leg at 45°



Material clamping guide



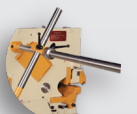
Guided table for flatshearing



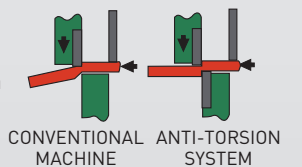
Adjustable gap between flat blades



Automatic length stop included



Anti-torsion system for flat bar shearing without deformation



Notching station

Rectangular notching with table.
This station can also be used for tube notching, triangular notching, etc.



Manual selector switch / electrical limit switch

"Inching" selector switch.

Easily removable door to access hydraulic unit

