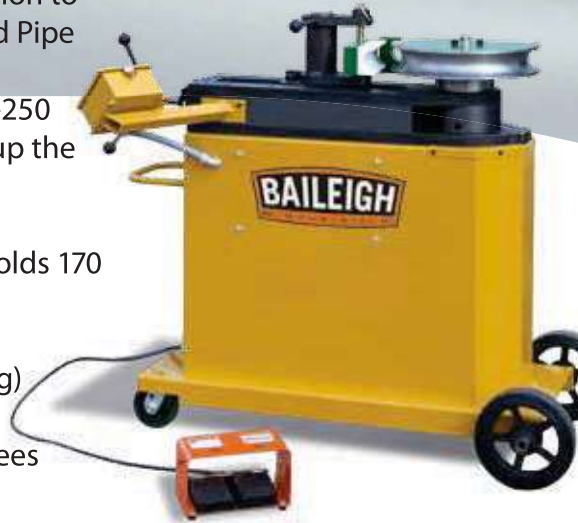


# RDB-325

## Our Newest Edition

The RDB-325 is the newest edition to the Baileigh Industrial Tube and Pipe Bender lineup and bridges the gap between the popular RDB-250 and the Workhorse of the line up the RDB-350.

- ◆ Computer programmable
- ◆ Touch-screen programmer holds 170 Jobs with 10 bends per job
- ◆ Can bend 360 Degrees left or right (with optional tooling)
- ◆ Six Bending speeds
- ◆ Fast, 11 Seconds to 180 Degrees
- ◆ 16.5" (419 mm) Maximum Centerline Radius
- ◆ Accepts Optional Positioning table
- ◆ Portable



### Specifications

Mild Steel Pipe (Schedule 80)	2.00"	60 mm x 5.5 mm
Aluminum Pipe (Schedule 80)	2.50"	73 mm x 5.5 mm
Stainless Steel Pipe (Schedule 40)	2.00"	60 mm x 4 mm
Mild Steel Round Tube (Wall)	3.00" (.095)	76 mm x 2.5 mm
Aluminum Round Tube (Wall)	3.00" (.203)	76 mm x 5 mm
Stainless Steel Round Tube (Wall)	3.00" (.095)	76 mm x 2.5 mm
Chromolly Round Tube (Wall)	3.00" (.083)	76 mm x 2 mm
Mild Steel Solid Rod	1.25"	32 mm
Mild Steel Square Tube (Wall)	2.00" (.125)	50 mm x 3 mm
Minimum OD	.25"	6 mm
Maximum Speed to 180 Degrees	10 Sec.	10 Sec.
Maximum Center Line Radius (CLR)*	16.50"	419 mm
Minimum CLR	.50"	13 mm
Power Requirements	220V (1-Phase)	400V, 3Ph, 50Hz
Weight (Lbs.)	1,200	545 kg.
Length	60.00"	1524 mm
Width	32.00"	813 mm
Height	48.00"	1220 mm

\*Maximum CLR dependant on material outside diameter.

Specifications subject to change without notice.