

车床 LATHE MACHINE

产品特性:

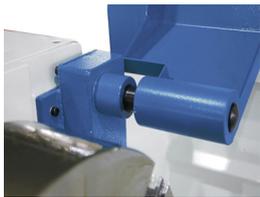
1. 超音频淬火床身
2. 强功率电机
3. 欧洲标准安全磁性开关
4. 多功能溜板箱, 操作简单灵活
5. 大范围强力进给箱

Product characteristics:

1. Induction harden bedway
2. Enough strong power motor
3. Euro-safety magnetic switch or lock key switch
4. Good function & Easy operate apron
5. Big range & power feed box

供您参考

For your information



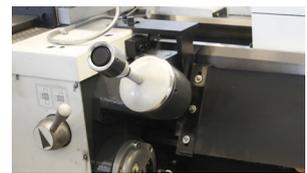
10.带微动安全开关的卡盘防护 (可选)
10.Chuck cover with safety switch(for optional)
Item No. 42515094060



11.刀架防护 (普通/豪华可选)
11.Tool post cover(General/Premium for optional)
Item No. 42515094070/ 42515094080



带工作灯
With work light



15. 双向快移 (可选)
15.Rapid feed(for optional)
Item No. 42515094900



9. 丝杆防护罩 (可选螺旋/拉幕防护)
9.leadscrew cover (spiral /curtain for optional)
Item No. 42515094050/42515094051



Fig.TURNER 560 plus



技术参数 Specification (供您参考 For your information V.250426)

型号	Model	TURNER 410 plus	TURNER 460 plus	TURNER 510 plus	TURNER 560 plus
产品编号	Code No.	4241500	4246500	4251500	4256500
电气数据	Electrical data				
电机功率	Motor power	5.5 KW		7.5 KW	
冷却泵功率	Coolant pump power	100W		100W	
加工范围	Capacity				
床身上最大回转直径	Swing over bed	ø410 mm	ø460 mm	ø510 mm	ø560 mm
拖板上最大回转直径	Swing over cross slide	ø220 mm	ø270 mm	ø305 mm	ø355 mm
马鞍槽内最大回转直径	Swing over gap	ø640mm	ø690mm	ø735mm	ø785mm
花盘前马鞍有效长度	Length of gap	165 mm		170 mm	
两顶尖中心距	Admits between	1000 / 1500 / 2000 mm		1000 / 1500 / 2000 / 3000 mm	
主轴中心高	Center height	205 mm	230 mm	255 mm	280 mm
床身宽度	Width of bed	300 mm		350 mm	
小拖板行程	Top slide travel	128 mm		130 mm	
中拖板行程	Cross slide travel	285 mm		316 mm	
最大车刀尺寸	Max.tool dimension	25x25 mm			
主轴	Spindle				
主轴端部	Spindle nose	D1-6/ D1-8 (For optional)		D1-8	
主轴通孔直径	Spindle bore	ø58 mm/ø80 mm(For optional)		ø80 mm(ø105 mm for optional)	
主轴内孔锥度	Spindle taper	MT6		MT7	
主轴转速范围	Range of spindle speed	25-2000 rpm		25-1600 rpm	
进给及螺纹	Feeds and threads				
纵向进给范围	Longitudinal feed with the range	(42)0.014-0.784mm	(42)0.014-0.784mm	(35)0.059-1.646 mm	(35)0.059-1.646 mm
横向进给范围	Cross feed with the range	(42)0.031-1.7mm/Rev	(42)0.031-1.7mm/Rev	(35) 0.02-0.573 mm/rev	(35) 0.014-0.573 mm/rev
公制螺纹范围	Threads metric pitches	(41)0.1-14 mm	(41)0.1-14 mm	(47)0.2-14 mm	(47)0.2-14 mm
英制螺纹范围	Threads imperial pitches	(60)2-112 TPI	(60)2-112 TPI	(60)2-112 TPI	(60)2-112 TPI
尾架	Tailstock				
尾座套筒直径	Quill diameter	ø60 mm		ø75 mm	
尾座套筒行程	Quill travel	130 mm		180 mm	
尾座套筒内孔锥度	Quill taper	MT4		MT5	
外形尺寸及重量	Dimension and weight				
外形尺寸	Dimension (LxWxH)	(220 / 275 / 325)×108×134 cm		(239 / 284 / 334 / 434)×115×143 cm	
包装箱尺寸	Packing size(LxWxH)	(225 / 280 / 330)×113×156 cm		(245 / 290 / 340 / 440)×115×172 cm	
净重	N.W.	1670kg / 1920kg / 2070kg	1720kg / 1970kg / 2120kg	2035kg / 2160kg / 2435kg / 2805kg	2160kg / 2285kg / 2560kg / 2930kg
毛重	G.W.	1980kg / 2265kg / 2450kg	2045kg / 2330kg / 2515kg	2415kg / 2550kg / 2840kg / 3270kg	2555kg / 2690kg / 2980kg / 3410kg

附件 Accessories (更多信息, 请参阅附件样册 For more information, please refer to the accessories catalogue)

标准附件	Standard accessories	
1. 三爪卡盘250mm,D6 / 四爪卡盘300mm,D6(410/460)	1. 3-jaw chuck 250mm,D6/4-jaw chuck 300mm,D8(410/460)	
2. 三爪卡盘 320mm,D8/四爪卡盘350mm,D8(510/560)	2. 3-jaw chuck 320mm,D8/4-jaw chuck 350mm,D8(510/560)	
3. 变径套 MT6 - MT4,MT7-MT6	3. Reduction sleeve MT6 - MT4,MT7-MT6	
4. 中心架 ø25-178 mm or ø19-165 mm	4. Steady rest ø25-178 mm or ø19-165 mm	
5. 跟刀架 ø19-114 mm or ø16-95 mm	5. Follow rest ø19-114 mm or ø16-95 mm	
6. 花盘 ø350 mm or ø400 mm ,D8	6. Face plate ø350 mm or ø400 mm ,D8	
可选附件	Optional accessories	
7. TTL方波数显表DPA12	7. TTL square wave Digital readout DPA12	Item No
8. 数显表DPA 31PLUS	8. Digital readout DPA 31PLUS	42515099020
9. 丝杆防护罩	9. Leadscrew cover	42515099010
10. 卡盘防护罩	10. Chuck cover	42515094050
11. 刀架防护	11. Tool post cover	42515094060
12. 活顶尖 MT4 / MT5	12. Live center MT4/MT5	42515094070
13. 快换刀架 SWH 5-B	13. Quick change tool holder SWH 5-B	42515094080
14. GD-125车床内外径研磨机	14. GD-125 Lathe diameter grinding machine	3440704/3440705
15. 双向快移	15. Rapid feed	4901060
16. ø80 mm主轴大孔径	16. Spindle large bore ø80 mm	3975000
17. ø105 mm主轴大孔径	17. Spindle large bore ø105 mm	42515094900
		42515094100
		42515094100



7/8.数显表DPA12/DPA 31PLUS(可选)
7/8.Digital readout DPA12/ DPA 31PLUS for optional



14.GD-125车床内外径研磨机 (可选)
砂轮直径200mm
17.GD-125 Lathe diameter grinding machine(for optional)
Grinding wheel diameter 200mm

drill

mill

turn

grind

saw

metal working